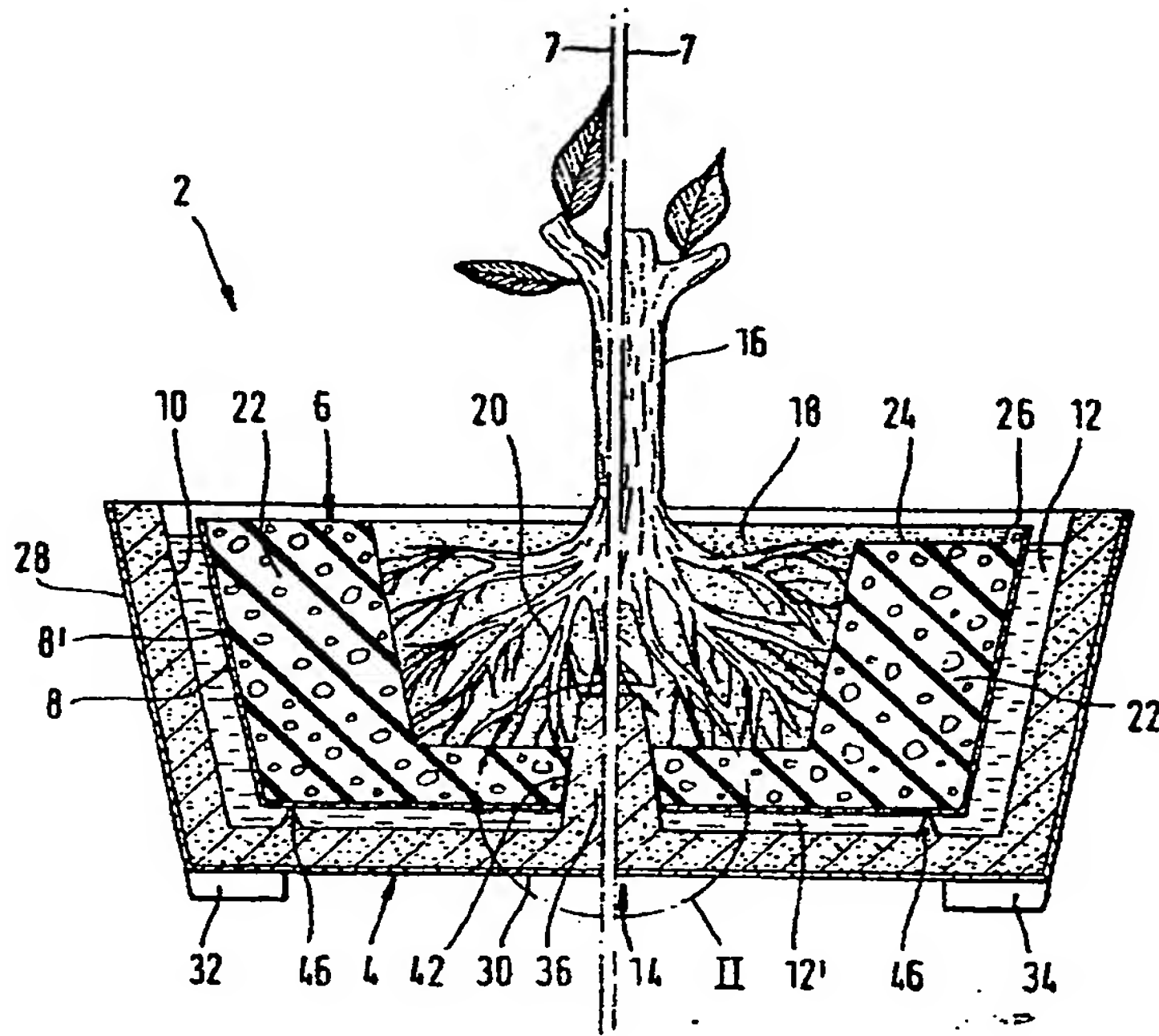




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>4</sup> :</b>  <b>A01G 9/10, 27/00, 7/00</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 86/ 05355</b>  <b>(43) International Publication Date:</b> 25 September 1986 (25.09.86)
<b>(21) International Application Number:</b> PCT/EP86/00119 <b>(22) International Filing Date:</b> 7 March 1986 (07.03.86) <b>(31) Priority Application Numbers:</b> P 35 10 513.3 799,609 <b>(32) Priority Dates:</b> 22 March 1985 (22.03.85) 19 November 1985 (19.11.85) <b>(33) Priority Countries:</b> DE US <b>(71)(72) Applicant and Inventor:</b> LENKE, Michael [DE/DE]; Hängbachstr. 24a, D-8360 Deggendorf (DE). <b>(74) Agent:</b> KUHNER, WACKER & PARTNERS; (Asso- ciation No. 5), Schneggstrasse 3-5, P.O. Box 17 29, D- 8050 Freising (DE).		<b>(81) Designated States:</b> AT (European patent), AU, BE (Eu- ropean patent), CH (European patent), DE (Euro- pean patent), DK, FI, FR (European patent), GB (European patent), IT (European patent), JP, LU (European patent), NL (European patent), NO, SE (European patent).  <b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the</i> <i>claims and to be republished in the event of the receipt</i> <i>of amendments.</i>
<b>(54) Title:</b> A PLANT POT FOR MINIATURE PLANTS  <b>(57) Abstract</b>  <p>The plant pot is used for growing plants with a permanently dwarfed habit and comprises a plant vessel placed in a receiving vessel. The plant vessel is made of a soft, elastic material, such as, for example, soft foam or rubber. The plant vessel has a plant cavity of a suitably reduced size for accommodating nutrient substrate and the root cluster of the plant. To supply the plant with water, a porous component can be provided on a bottom surface of the receiving vessel. The porous component extends into and through an opening in the plant vessel. Water is supplied to the plant vessel from a gap between the receiving and plant vessels, soaks into the porous component and is released therefrom to the nutrient substrate in the plant cavity at a steady, controlled rate. If the soft and elastic material of the plant vessel is capable of absorbing and releasing some water, it may have an external water impermeable coating to avoid escape of water and, if necessary, to prevent the growth of thick roots through the plant vessel.</p>		



## LENKE

1. two containers (ie plant + receiving vessel)
2. lining is foam (but soft elastic - mb non permeable)
3. small capacity (20-100 cc P11 L 2)
4. does not allow water out
5. sealing engagement prevents direct H<sub>2</sub>O flow (P7 L 20)
6. water level creates head (P7 L 33)
7. is for bonsai (dwarf)
8. only necessary to keep an eye on water level in gap (P17 L 10)
9. prevents girdling - soft elastic (cl. 48)

## Similar

1. porous body extended through wall (P7 L 8-10)
2. sealingly engaging
3. porous body is frustum of cone (P8 L 4)
4. This provides a more reliable seal (P8 L 10)
5. porous component may be separate (P13 L 23)
6. upper end part extends into cavity (P13 L 28)
7. Deformation of passage a liquid tight (P14 L 1)
8. No of components - dilution porosity (P16 L 8)

1

A PLANT POT FOR MINIATURE PLANTS

## BACKGROUND OF THE INVENTION

## Field of the Invention

5 The present invention relates to plant pots for the cultivation of plants with a dwarfed habit, comprising a plant vessel defining a plant cavity having a volume that is smaller than that required for accommodating nutrient substrate as needed for full growth of the plant.

## Description of the Prior Art

10 A previously proposed plant pot is disclosed in U.S. Patent No. 4,098,021, which relates to a method of limiting the growth of plants by cultivation in very small vessels while preventing convoluted root growth, that is to say, persistent tangential root growth without the  
15 formation of sufficiently numerous further fine roots. This patent teaches that such prevention of convoluted root growth is effected by having openings in the wall of the container of such a small size, i.e. a width of 0.05 to 0.3mm, that the growth of plant roots therethrough was  
20 at least substantially prevented while, nevertheless, permitting the passage of nutrients to the roots. The container had to be surrounded by the nutrient substance, the intention being for the plant to obtain at least part of the nutrient substances necessary for growth via small  
25 root hairs from the surrounding nutrient substance and to thereby refrain from girdling or convoluted growth in search for nutrients elsewhere. However, experience has shown that a size of the openings which substantially prevents the roots from growing through them, is also too  
30 small to prevent convoluted root growth such that the roots form convolutions just as if the wall surface did not have any openings therein.

A further shortcoming of this method was that the functional principle disclosed in the patent was dependent  
35 on the openings, having a diameter of 0.05 to 0.3 mm, not

1 becoming clogged. It was therefore necessary to keep a  
continuous check on the condition of the plant vessel or  
to clean or replace it when necessary. Furthermore the  
material had to comply with stringent requirements or  
5 there would be a danger of the container bursting  
prematurely due to the unavoidable growth of the roots  
with a loss of the growth inhibiting effect. Each  
container also had to be made of a corrosion-resistant  
material, preferably stainless steel gauze. Such material  
10 is expensive and in some cases difficult to procure.

One approach to solving this problem is to provide a  
plant pot which has a special internal slotted contour  
that allows one to cultivate plants with a permanent  
dwarfed habit, such as so-called bonsai trees. The plant  
15 forms roots in a suitable substrate like earth that is  
provided with water and nutrient substances. The plant  
vessel, made of porous material such as fired clay for  
instance, is so placed in an outer receiving vessel for  
the plant pot that a certain amount of intermediate space  
20 is left between the outer surface of the plant vessel and  
the inner surface of the receiving vessel so that water,  
with or without dissolved nutrient substances, is filled  
into the space and penetrates the porous material of the  
plant vessel to supply moisture to the substrate on the  
25 inside of the vessel. The space between the outer surface  
of the plant vessel and the inner surface of the outer  
receiving vessel then serves to supply and store moisture  
and any nutrient substances dissolved therein.

However, it has been discovered that the supply of  
30 nutrient substances through the wall of the plant vessel  
may give rise to certain problems such as, for example, in  
connection with the supply of nutrient substances through  
the wall of the plant vessel which is only feasible if the  
wall of the plant vessel has a very rough porous  
35 structure. This limits the choice of materials which can



1 be used. Furthermore, problems are likely to arise if the  
pores become clogged. Moreover, there may be a  
preferential supply of nutrient substance toward the  
bottoms of any slots present in the wall. Such slots have  
5 a particularly small width in the wall separating them  
from the intermediate space so that there is a local  
overmanuring or even scorching of the root hairs. It has  
been found by extensive practical testing that there may  
be an advantage if the space between the plant vessel and  
10 the receiving vessel is only used as a reservoir for water  
and the nutrient substances are filled directly into the  
plant cavity, i.e. on top of the substrate rather than  
from the side. Then there are no longer any restrictions  
regarding the properties of the material used for the  
15 plant pot, as long as it possesses a certain porosity and  
it is only necessary to ensure a thorough wetting action  
using the water in the space without having to ensure the  
transport of nutrient substances through the wall.

It has furthermore been recognized that in cases  
20 where plants having a relatively low need for moisture are  
to be cultivated, as for example, cactuses, or, in cases  
where there is no danger of the moisture evaporating  
excessively fast, the water content of a nutrient  
substance solution introduced from the top is quite  
25 sufficient to supply the necessary moisture without any  
additional supply of water and without the necessity of a  
water reservoir in the gap. It is then possible to  
dispense with the complexity of having an additional  
receiving vessel.

30 Another previously proposed plant pot system  
includes a plant vessel which was employed without a  
receiving vessel, and with a liquid-proof and preferably  
diffusion-proof cover layer on its outer side surface.  
Preferably, on its outer bottom face, there is no gap  
35 between such cover layer and the wall of the vessel. Such

1 cover layer, which can be in the form of a glaze, makes it  
possible for plants with a low moisture requirement, such  
as cactuses or the like, to be grown satisfactorily, since  
the moisture, in the form of nutrient substance solution,  
5 is supplied directly from above into the particulate  
substrate.

However, when growing plants with a high moisture  
requirement, a problem may arise where non-horticulturally  
minded persons will not acquire the habit of watering  
10 regularly and in the right amounts so that the plants will  
suffer. Furthermore, all the plant pots so far noted  
herein involve an elaborate process of manufacture, such  
process being involved in the case of the container made  
in accordance with the teachings of U.S. Patent No.  
15 4,098,021, since the provision of small openings in steel  
foil or the like demands the application of special  
technologies with results that are not always to be  
precisely predicted.

However, the use of slotted clay vessels or the  
20 like, involves a certain complexity in the manufacturing  
operation if the wall thickness is to be kept small in the  
area of the slots. It is simplest to produce slots in the  
material of suitably thick walls that do not follow the  
slot contour, e.g., with the slots within the thickness of  
25 the wall, but this again calls for substantial wall thick-  
ness so that in addition to the container being heavy, a  
large amount of material is needed for producing it.

1

## SUMMARY OF THE INVENTION

Accordingly, one object of the present invention is to devise a plant pot of the type specified herein which is well suited to mass production.

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A further object of the present invention is to design such a plant pot that is light in weight.

In order to achieve these and other objects that will appear from the following specification, at least on its inner side, the plant vessel is furnished with a soft, elastic material, such as soft foam, rubber, or the like. Extensive trials have shown that such a soft, elastic material has an effect on the root spread of the plant to be grown which is similar to the slot-like root traps, so that a convoluted or gyrating growth of the roots is successfully prevented and the plant to be cultivated assumes a permanently dwarfed habit. In this respect, the plant vessel may be made entirely of soft, elastic material as a mass produced article at extremely low cost, for instance, with conventional foam molding equipment. Further, the weight of the plant vessel may be kept very low but may be increased to some degree, if desired, to enhance the strength of the plant vessel.

Although it has been proposed in German Published Patent Specification No. 2,434,538 to use a plant pot with a lining of elastic material, as, for example, in the form of an open-celled foam, the intention in that publication is to use a thin, soft foam layer as a lining on the inner face of the plant pot to obtain the fastest and most sturdy growth of a plant to be cultivated with a normal size. The soft foam layer stores water and oxygen as well so that it acts as a reservoir for moisture and oxygen. This German published patent specification teaches this layer to cause the root ends to come to a halt and not grow in convolutions, taking up moisture and oxygen on reaching the open-celled soft foam.

Ours - plug let water in and water out - its pores are small enough to allow high rates of capillary flow

1 On the other hand, in accordance with the teachings  
of the present invention, the storage capacity of the  
soft, elastic material is not important and it may even be  
water-impermeable.

5 Further, in accordance with the teachings of the  
present invention, a plant cavity which is substantially  
too small for normal plant growth and which is surrounded  
by a wall of soft, elastic substance that is generally not  
penetrable by the root hairs, while, at the same time,  
10 yielding to them, is provided. Root hairs reaching the  
soft wall are "confused" by the initial giving way of the  
soft wall surface and are not caused to move to the side  
as they would if the wall were firm and non-yielding.  
Thick roots may possibly penetrate the soft surface  
15 without developing root hairs to any great extent but are  
then trapped in the soft material. Accordingly, in  
keeping with the object of the present invention, the  
storage capacity of the open-celled soft foam is not used  
for storing water and oxygen. Rather the soft, elastic,  
20 generally non-water penetrable lining is used for the  
mechanical property of providing a soft, elastic surface  
of a peripheral wall of a plant cavity which is not large  
enough for normal growth of the plant.

Further features of the present invention are  
25 defined in the claims.

The soft, elastic material may be at least  
substantially impermeable to water so that no special  
measures have to be taken to avoid loss of water; however,  
the material can have some water storage capability and  
30 still provide the "giving way" function.

Furthermore, the soft, elastic material is best  
located in an impermeable receiving vessel so that the  
plant pot is surrounded by a robust outer casing and it is  
possible to have a gap or intermediate space between them  
35 able to function as a liquid reservoir, making it possible



1 for the plant to be watered less often.

In accordance with a further feature of the present invention, it is possible to have means for providing a continuous and rate-adjusted supply of water from the gap  
5 into the plant vessel so that the addition of water may be varied to correspond to changing conditions.

The means providing the rate adjusted supply of water may take the form of a porous body extending through the wall of the plant vessel and sealingly engaging same.  
10 Water from the gap between the receiving vessel and the plant vessel then makes its way into the porous body, soaks through the porous material thereof, and is released into the substrate of the plant cavity, slowly and continuously. In this respect, the rate of flow of water  
15 through the porous body will depend on the absorbent capacity of the substrate in the plant cavity; this means that there is a faster release of moisture from the porous body when the substrate, in which the plant is rooted, is relatively dry and a slower release of moisture from the  
20 porous body when the substrate is relatively moist. Due to the sealing engagement between the plant vessel and the porous body at a flow passage, water is kept from flowing directly from the gap into the substrate and swamping or overwatering the plant.

25 In accordance with a further feature of the invention, the porous body projects from an inner surface of the receiving plant vessel, preferably at its bottom, and may be molded integrally with the receiving vessel. This integral construction of the porous body and the  
30 receiving vessel leads to manufacturing advantages, while, on the other hand, the formation of the porous body as a projection involves an increase in the size of the water releasing surface. The arrangement of the projection on the surface of the bottom is advantageous insofar as the  
35 water level in the gap creates a liquid head or head

1 pressure effect at the porous body and enhances the  
penetration of water into the substrate.

It is furthermore possible to make the porous body  
in the form of the frustum of a circular cone, this also  
5 offering manufacturing advantages, especially with respect  
to removal of the body from a mold as part of mass  
production. Furthermore, this design in the form of a  
frustum of a circular cone facilitates insertion of the  
plant vessel into the receiving vessel and causes a more  
10 reliable seal to be formed between the wall of the plant  
vessel and the porous body extending through it. It is  
also possible to provide spacers between the bottom of the  
receiving vessel and the bottom of the plant vessel so  
that there is a second gap between the two, this gap also  
15 being filled with water so that a part of the peripheral  
surface of the porous body is constantly surrounded by  
water, again contributing to an enhanced supply of water  
to the substrate. This benefit is most appreciated in the  
case of potted plants with a relatively high moisture  
20 requirement.

The receiving vessel may be made of a porous  
material, more particularly fired clay. This is  
especially useful if there are no spacers since in such a  
case, the movement of water from the gap into the porous  
25 body may take place only through the porous material of  
the receiving vessel. It would also be possible for the  
receiving vessel to be manufactured of resin, this  
offering advantages with respect to manufacturing costs  
and weight.

30 Further details, features and advantages of the plant  
pot of the present invention will be described in the  
ensuing description of various embodiments of the plant  
pot of the present invention in conjunction with the plant  
pot shown in the drawings.

35

the 'plug' here conducts water from within - outer conducts  
water from outside

## 1 BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1. is a sectional view taken on the line I-I of FIG. 3 and shows a plant pot made in accordance with the teachings of the present invention viewing the plant pot from the side, the left and right sides of the Figure being different to indicate possible modifications of the plant pot.

FIG. 2 is an enlarged view of the bottom center section of the plant pot shown in FIG. 1 and which is 10 circled in FIG. 1.

FIG. 3 is a top plan view of a plant pot made in accordance with the teachings of the present invention.

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## DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to FIG. 1, one embodiment of a plant pot 2 is shown therein and has as its main parts a receiving vessel 4 and a plant vessel 6. The plant vessel 6 is adapted to be so inserted into the receiving vessel 4 that there is a gap or intermediate space 12 between an outer peripheral wall surface 8 of the plant vessel 6 and an inner peripheral wall surface 10 of the receiving vessel 4. This gap 12 provides a space for storing water that is supplied via water supply means 14, which will be explained in greater detail hereinafter, for a plant 16 to be cultivated.

- If the material of the plant vessel 6, whose properties significant for the invention will be described later, is permeable to water, it is possible to prevent undesired passage of moisture by having a coating 8', if needed, applied on the side wall surface 8. This coating 8' may be made mechanically strong to form a peripheral wall and a covering for the floor of the pot as well. In particular, when the vessel 6 is mechanically supported on the outside at the surface 8, a coating 8' in the form of a paint or lacquer film will be sufficient. The gap 12 is then not needed if the material of the plant vessel 6 is able to absorb sufficient water and store it; in the simplest case, as, for example, for commercial horticulture, it is sufficient to have the plant vessel 6 alone made of a material that is sufficiently water tight or has a water tight coating thereon.

The plant 16 is rooted in a plant cavity 18, which in the present example, is formed in the middle of the plant vessel 6 and is filled with a suitable solid substrate, such as, for example, clay granules, volcanic ash, sand or the like, in which the plant 16 forms a root cluster 20.

35

The volume of the plant cavity 18 depends on the



1 ultimate size which the plant 16 is to reach and will  
normally be in the range of 20 to 100 cubic centimeters.  
In FIG. 3 the plant pot is shown by way of example in its  
natural size.

*small  
size*

5 FIG. 1 shows two possible modifications of the plant  
vessel 6 by way of example. In the left hand part of FIG.  
1, one side wall 22 of the plant vessel 6 has a generally  
constant cross section. In the right hand side of FIG. 1,  
the side wall has a step 24 at its top end part, it being  
10 possible for this step 24 also to be covered with a  
substrate from the plant cavity 18 so that only a  
relatively narrow portion 26 of the side wall 22 is  
visible. This working example of the plant vessel 6 has a  
pleasing appearance, especially if the thickness of the  
15 side wall 22 is relatively great.

The material used for the manufacture of the  
receiving vessel 4 will, as a rule, be fired clay, the  
vessel 4 being provided with a liquid tight or impermeable  
coating, such as, for example, in the form of a glaze 28.  
20 In addition to fired clay, it is possible to use other  
porous materials, such as, for example, pumice.

It would also be conceivable for the receiving  
vessel 4 to be fashioned of resin or another non-porous  
material; however, it is to be borne in mind in this  
25 connection that it is then not possible for water to move  
through such material. If desired, or if necessary,  
support legs 32 and 34 may be provided on the bottom  
surface 30 of the receiving vessel 4.

In order to make certain that the plant 16, which is  
30 rooted in the plant cavity 18, remains healthy despite the  
small volume of the plant cavity 18, it is necessary to  
affect the spread of the root cluster 20 in such a way so  
as to prevent convoluted growth of the roots along the  
side or peripheral wall of the plant cavity 18, if the  
35 separate roots of the root cluster 20 reach this side wall

1 during the course of their growth and spread. To this  
end, the material from which the plant vessel 6 is manu-  
factured, is made so that it is soft and elastic. In the  
course of extensive investigations it has been found that  
5 polyurethane foam and rubber compounds or blends are suit-  
able as materials for the plant vessel 6. During such  
investigations, experience has shown that the roots of the  
root cluster 20 stop growing in the course of the radial  
growth process as soon as the root tips reach the wall of  
10 the plant cavity 18, i.e., there is no convoluted growth  
of the roots, and, it is rather a case of the root cluster  
20 forming a mass of fine root hairs on the side wall of  
the plant cavity 18, such fine root hairs being closely  
adjacent to the material of the plant vessel 6. This  
15 interruption of the growth of the root cluster 20 leads to  
a permanently dwarfed habit of the plant 16. The reason  
or reasons for the interruption in the growth of the roots  
as soon as they come into contact with the material of the  
plant vessel 6 is not completely clear. However,  
20 investigations seem to indicate that the soft and elastic  
material of the plant vessel 6 "confuses" the roots as  
soon as they reach this material, since on the one hand  
there is no irresistible obstacle encountered which would  
divert the root growth in another direction, while on the  
25 other hand the material of the plant vessel 6 is such that  
it is not penetrated by the root cluster 20. Rather upon  
engaging and making contact with the rubber or soft,  
elastic resistance on all sides as part of their natural  
tendency to radially extend causes the roots to cease to  
30 grow. In this respect, it is possible for strong or thick  
roots to penetrate open-celled soft polyurethane foam, if  
used, and to come out on the other side; however, the part  
of the root thread, which is embedded in the soft, elastic  
material, forms practically no root hairs. If the soft,  
35 elastic material is provided with an exterior impenetrable

1 coating which is applied without any intervening gap, this growth will also halt at the inner side thereof. On the other hand, the tip of the thick root may emerge at the peripheral or side surface 8 and will grow some distance  
5 into the surrounding water before the growth is halted. Root hairs will likewise not be formed at the tip, which has penetrated, to any substantial extent, as long as the tip does not come across any nutrient substances but only tap water, for example. The uptake of nutrient substance  
10 via root hairs may therefore be limited to the plant cavity 18 and it is possible to ensure that the growth of the plant 16 is limited.

- It is preferred for the material of the plant vessel 6 to be able to take up and release water, but for water  
15 not to be able to flow through it due to the presence of the coating 8', and in this way prevent any overwatering of the plant.

As indicated in FIG. 2, a component 36 of porous material, such as, for example, fired clay, is applied to  
20 a bottom surface 38 of the receiving vessel 4. The arrangement of the component 36 on the bottom surface 38 may be one in which the component 36 is formed integral with the receiving vessel 4 at its bottom surface 38. As an alternative to this, as marked with a dashed line in  
25 FIG. 2, the component 36 may be separate and rest on the bottom surface 38 of the receiving vessel 4.

As shown in FIGS. 1 and 2, the component 36 extends through the plant vessel 6 in such a way that an upper end part 40 of the component 36 extends into the plant cavity  
30 18. Preferably the component 36 has the form of a frustum of a circular cone or the contour thereof, and a receiving passage opening 42 in the plant vessel 6 has a cylindrical contour so that on insertion of the plant vessel 6 into the receiving vessel 4 (with motion of the component 36  
35 moving through the plant vessel 6 at the passage opening

1 42) there will be a deformation of the passage opening 42  
and therefore a liquid tight engagement of the plant  
vessel 6 at the passage opening 42 on the component (36).

5 Still referring to the drawing an account will now  
be given of the effect of the component 36 in connection  
with the plant vessel 6 in more detail.

First, the plant vessel 6 is inserted into the  
porous receiving vessel 4 so that the component (36) extends  
through the plant vessel 6 by way of passage opening 42.

10 Next, the plant 16 is put in place and the plant cavity 18  
is filled with some suitable substrate. The gap or inter-  
mediate space 12 between the side wall 8 of the plant  
vessel 4 and the side wall 10 of the receiving vessel 4 is  
filled with water, the gap 12 serving as a reservoir for  
15 moisture, which may readily be checked by eye and only  
occasionally has to be topped off with water. To make it  
easier to keep a check on the water level in the gap 12  
and to facilitate topping off, the plant vessel 6 is made  
with a recess at one edge so that, as shown in FIG. 3,  
20 there is a filling opening 44, in which a water level  
indicator can be mounted and which is used for topping off  
the gap 12 with water.

In the illustrated embodiment of the plant pot 2 of  
the present invention in accordance with FIG. 1 bosses or  
25 formations 46, (hereinafter simply spacers 46) are formed  
on the bottom surface 38 of the receiving vessel 4. The  
presence of these spacers 46 results in a gap 12' being  
formed under the plant vessel 6 as well, such gap 12' also  
being kept full of water.

30 The material of the plant vessel 6 is, in the case  
of the present example, either completely or substantially  
impermeable to water in order to keep the plant cavity 18  
from being swamped with water if there is an overly high  
water level in the gap 12, from it and through the  
35 material of the plant vessel 6. The supply of liquid from



1 the gap 12 or 12' to the plant cavity 18 is by way of the  
component 36 in such a way that the water coming from the  
gap 12' penetrates the porous material of the component  
36, rises by capillary action or the like in the component  
6 36 and then is discharged from the end part 40 of the  
component 36 to the substrate in the plant cavity 18 of  
the root cluster 20, as is diagrammatically indicated in  
FIG. 2 by the arrows denoting the directions of flow. In  
this respect, it is especially to be noted that the water  
10 supply through the component 36 into the plant cavity 18  
depends on the moisture content of the substrate in the  
plant cavity 18, that is to say, the drier the substrate  
in the plant cavity 18, the greater the supply of water  
through the component 36 due to a suction effect of the  
15 substrate, and vice versa. Desiccation or overwatering of  
the plant 16 is thus practically eliminated since the  
plant 16 is able to draw its water as needed automatically  
from the gap 12.

*capillary  
action**no drawing*

Also, the supply of nutrient substances is directly  
20 from above, i.e., by the introduction of nutrient  
substances into the plant cavity 18. In this respect,  
slow acting manures with an ion-exchange action have  
proved to be particularly satisfactory, from which the  
respective nutrient substances are dissolved out by the  
25 root secretion of the plant and then absorbed.

It is possible for the illustrated embodiment of the  
plant pot 2 to be varied to incorporate a number of  
different modifications and variations all coming within  
the scope of the present invention, and which will be  
30 briefly touched upon hereinafter.

If the plant 16 to be grown has only a low water  
requirement, it would be possible to dispense with the  
spacers 46 so that the plant vessel 6 would rest directly  
on the bottom surface 38 of the receiving vessel 4. The  
35 supply of moisture from the gap 12 to the component 36

1 would then be through the porous material of the receiving vessel 4 in the zone between its bottom surface 38 and the bottom surface 30.

It would furthermore be possible to have two or more components 36, extending through the plant vessel 6 for large plants 16 or plants 16 with a heavy water requirement.

It would also be feasible for the component 36 not to be made integral with the bottom surface 38 of the receiving vessel 4 so that there could be provided a number of components 36, which would have differing degrees of porosity for the purpose of adapting the release of water from the gap 12 or 12' to the plant cavity 18 to meet the respective requirements.

As noted earlier, it is also possible for the receiving vessel 4 to be fashioned of a non-porous material, such as, for example, resin. However, in this respect, it is to be borne in mind that the spacers 46 must be provided in order to make it possible for the water in the gap 12 to make its way through the gap 12' and the component 36 to the plant cavity 18.

It is also possible for the shape of the receiving vessel 4 and of the plant vessel 6, respectively, to be other than rectangular as shown in FIG. 3. The receiving vessel 4 may also be circular, oval or have some other form pleasing to the eye.

As a further modification, it would be possible to have a number of plant cavities 18 if the receiving vessel 4 and the plant vessel 6 were large enough for this and this plant pot construction would then lend itself to the forming of a floral or foliage arrangement.

Finally, if the receiving vessel 4 is formed of a resin, by e.g. injection molding, the component 36 may be formed integral with the bottom surface 38. In this case, if the resin material used is not a porous material, some sort of passageways, e.g. in the form of ax-

*different degree of porosity*

1 ially extending slits or grooves can be formed e.g. on  
the outer circumferential surface of the component 36 in  
order to open a passage for the water from gap 12 or 12'  
into the plant cavity 18.

5

In summary, the plant pot 2, as described herein,  
makes possible the cultivation of plants with a  
permanently dwarfed habit in an extremely facile and  
troublefree manner, it only being necessary to keep an eye  
10 on the water level in the gap 12 and, if appropriate, to  
replenish water or the slow acting manure in the plant  
cavity 18 occasionally. The supply of the plant with the  
moisture in the form of water as needed for it from the  
gap 12 is something that takes place continuously and at a  
15 controlled rate through the component 36, the supply rate  
of water to the substrate and the root cluster 20 at any  
given time being governed by the requirements of the plant  
in an optimum manner. Thus, there is no risk of the plant  
drying out or the roots suffering under swampy conditions.

20

The use of the soft and elastic material for the  
plant vessel 6 prevents convoluting growth of the roots at  
a minimum of expense, so that the plant may be kept in a  
healthy state despite the permanently dwarfed habit.

25

*If the component 36 controls the rate of water  
movement how can there be enough water for  
the plant when it exceeds this rate*

30

35

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## CLAIMS

1. A plant pot for the cultivation of a plant with a dwarfed growth habit comprising: a plant vessel defining a plant cavity therein, said cavity having a volume less than that needed to accommodate an amount of nutrient substrate sufficient for full growth of said plant, said plant vessel, at least on an inner surface thereof, being made of a soft and elastic material such as soft foam, rubber or the like.

10 2. The plant pot of claim 1 wherein said soft and elastic material is able to absorb and release water.

3. The plant pot of claim 1 wherein said plant vessel has a coating on an outer surface thereof, said coating being impermeable to water.

15 4. The plant pot of claim 1 wherein said soft and elastic material is at least substantially impermeable to water.

5. The plant pot of claim 1 further comprising a receiving vessel into which said plant vessel is placed.

20 6. The plant pot as claimed in claim 5 wherein said soft and elastic material is mechanically supported and held in place on an outer surface thereof by said receiving vessel.

7. The plant pot of claim 5 comprising spacers placed between a bottom surface of said receiving vessel and a bottom support surface of said plant vessel.

8. The plant pot of claim 5 wherein said receiving vessel is made of a porous material with an impermeable coating on an outer surface thereof.

30 9. The plant pot of claim 8 wherein said receiving vessel is made of fired clay.

10. The plant pot of claim 5 wherein said receiving vessel is made of synthetic resin.

11. The plant pot of claim 5 wherein said receiving vessel is impermeable to water.



- 1        12. The plant pot of claim 5 wherein a filling gap  
for water is provided between an outer peripheral wall  
of said plant vessel and an inner peripheral wall of  
said receiving vessel.
- 5        13. The plant pot of claim 12 further comprising at  
least one supply means for the continuous and  
rate-controlled supply of water from said gap to said  
plant cavity.
- 10       14. The plant pot of claim 13 wherein said supply  
means has a water supplying component extending through a  
wall of said plant vessel and containing passageways for  
penetration of water therethrough.
- 15       15. The plant pot of claim 14 wherein said  
passageways are in the form of pores in a porous material  
and/or in the form of channels.
- 16       16. The plant pot of claim 14 wherein said water  
supplying component extends from a bottom surface of the  
receiving vessel.
- 20       17. The plant pot of claim 15 wherein said water  
supplying component is molded integrally on the receiving  
vessel.
- 18       18. The plant pot of claim 15 wherein said water  
supplying component has the form of the frustum of a  
cone.
- 25       19. A plant pot for the cultivation of a plant with  
a dwarfed growth habit comprising: a plant vessel defining  
a plant cavity therein, said cavity having a volume less  
than that needed to accommodate an amount of particulate  
substrate sufficient for full growth of said plant, said  
30 plant vessel having an inner surface and an outer surface  
and comprising, at least on said inner surface thereof,  
soft and elastic means for preventing encircling, girdling  
growth of roots by enabling outgrowing roots to engage and  
move said soft, elastic means and then form small root  
35 fibers instead of growing along said inner surface around  
said vessel and means, at least on said outer surface  
thereof, for preventing water from permeating through said  
outer surface.

20

1        20. The pot of claim 19 wherein said plant cavity  
has a volume no greater than 100 cc.

      21. The pot of claim 19 wherein said soft and  
elastic means comprise polyurethane foam.

5        22. The pot of claim 19 wherein said soft and  
elastic means comprise rubber.

      23. The pot of claim 19 wherein said soft and  
elastic material is able to absorb and release water.

10       24. The pot of claim 19 wherein said soft and  
elastic material is at least substantially impermeable to  
water.

      25. The pot of claim 19 further comprising a  
receiving vessel into which said plant vessel is placed.

15       26. The pot of claim 25 wherein said soft and  
elastic material is mechanically supported and held in  
place on an outer surface thereof by said receiving vessel.

      27. The pot of claim 25 comprising spacers placed  
between a bottom surface of said receiving vessel and a  
bottom support surface of said plant vessel.

20       28. The pot of claim 25 wherein said receiving  
vessel is made of a porous material with an impermeable  
coating on an outer surface thereof.

      29. The pot of claim 28 wherein said receiving-  
vessel is made of fired clay.

25       30. The pot of claim 25 wherein said receiving  
vessel is made of synthetic resin.

      31. The pot of claim 25 wherein said receiving  
vessel is impermeable to water.

30       32. The pot of claim 25 wherein a filling gap for  
water is provided between an outer peripheral wall of said  
plant vessel and an inner peripheral wall of said  
receiving vessel.

      33. The pot of claim 32 further comprising at least  
one supply means for the continuous and rate-controlled

35

1 supply of water from said gap to said plant cavity.

34. The pot of claim 33 wherein said supply means has  
a water supplying component extending through a wall of  
5 said plant vessel and containing passageways for  
penetration of water therethrough.

35. The pot of claim 34 wherein said passageways are  
in the form of pores in a porous material and/or in the  
form of channels.

10 36. The pot of claim 34 wherein said water supplying  
component extends from a bottom surface of the receiving  
vessel.

37. The pot of claim 35 wherein said water supplying  
component is molded integrally on the receiving vessel.

15 38. The pot of claim 35 wherein said water supplying  
component has the form of the frustum of a cone.

39. The plant pot of claim 19 wherein said plant  
vessel is impermeable to nutrient substances.

20 40. The plant pot of claim 19 wherein said  
particulate substrate is volcanic ash.

41. The plant pot of claim 19 wherein said  
particulate substrate is sand.

42. The plant pot of claim 19 wherein said  
particulate substrate is clay granules.

25 43. The plant pot of claim 19 wherein said means for  
preventing water penetration comprises a paint.

44. The plant pot of claim 19 wherein said means for  
preventing water penetration comprises a laquer film.

30 45. The pot of claim 19 wherein said means for  
preventing water penetration comprises a glaze.

46. A plant pot for the cultivation of a plant with  
a dwarfed habit comprising: a thick walled plant vessel  
having a small plant cavity therein, said cavity having a  
small volume relative to the volume of the plant vessel,  
35 said cavity volume also being less than that needed to  
accommodate an amount of particulate substrate sufficient  
for full growth of said plant, said plant vessel being

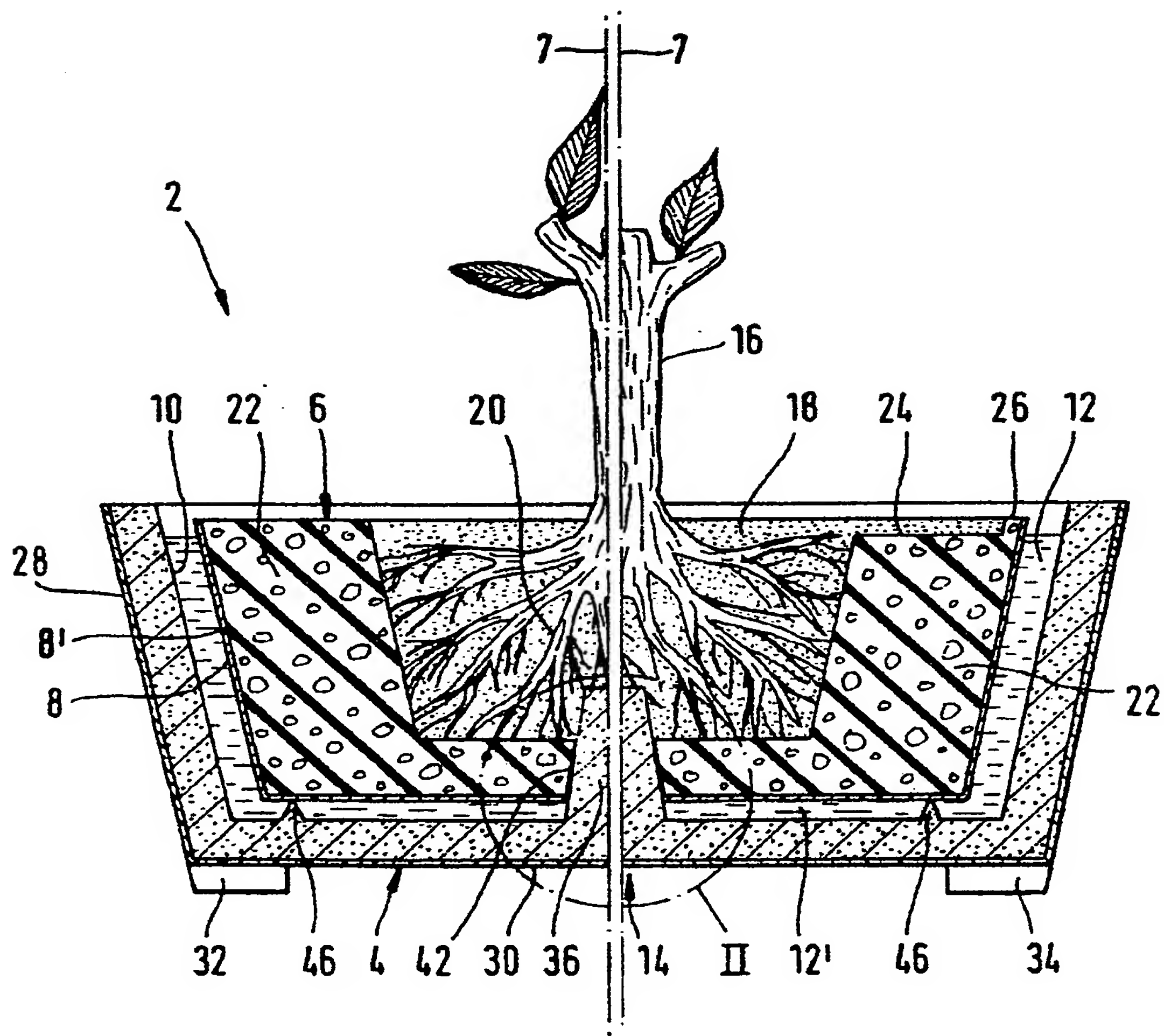
1 made of a soft elastic material, and a layer, on an outer  
surface of said thick walled plant vessel, made of a water  
impermeable substance.

47. The plant pot of claim 46 further comprising a  
5 receiving vessel having a cavity with a volume larger than  
the volume of said plant vessel, said plant vessel being  
received in said receiving vessel, means for maintaining  
said plant vessel separated from said receiving vessel to  
create a space therebetween, and liquid supply means  
10 communicating said space with said plant vessel cavity for  
providing a continuous and rate controlled supply of  
liquid from said space to said plant vessel cavity.

48. A method for culturing a plant with a dwarfed  
habit comprising the steps of: providing a plant vessel  
15 having a plant cavity which is diminutive in size as  
compared to the dimension of a cavity required for full  
growth of a plant; preventing girdling and encircling  
growth of plant roots in said cavity by providing said  
plant vessel with a soft elastic thick wall facing and  
20 forming said cavity such that roots of a plant while  
growing will engage and move said wall and then form small  
root fibers; placing a small plant and particulate  
substrate within the plant cavity of the plant vessel with  
roots of the plant fanned out within the cavity; providing  
25 liquid communication means through said plant vessel;  
providing liquid in a rate controlled manner in said  
cavity through said liquid communication means; and  
providing nutritive substances to the plant by dispersing  
same into the upper surface of the particulate substrate  
30 in the plant vessel within which the plant is rooted.



FIG. 1



SUBSTITUTE SHEET

2 / 2

FIG. 2

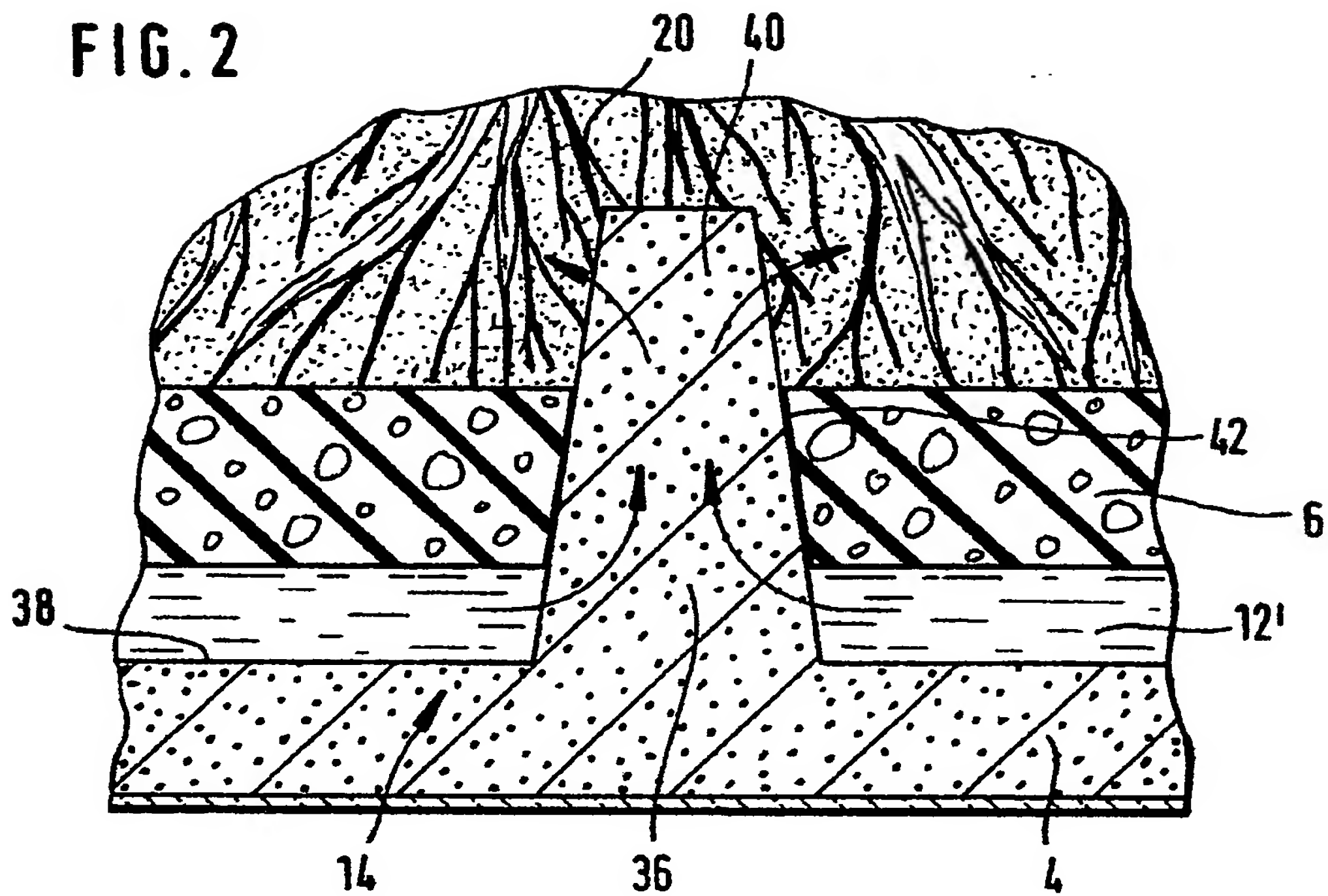
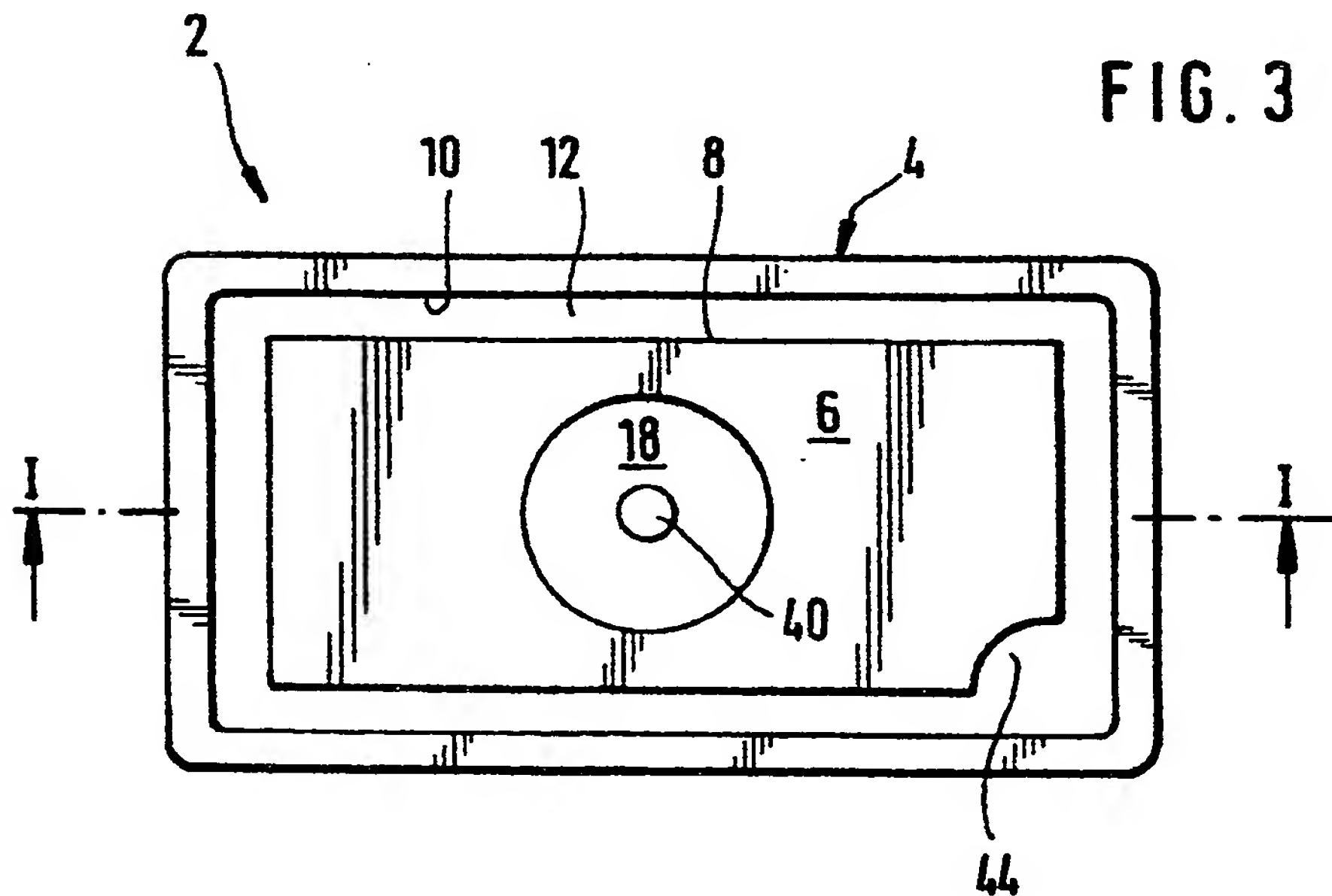



FIG. 3



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# INTERNATIONAL SEARCH REPORT

International Application No PCT/EP 86/00119

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) *		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC <sup>4</sup> : A 01 G 9/10; A 01 G 27/00; A 01 G 7/00		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC <sup>4</sup>	A 01 G	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched *		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT *</b>		
Category *	Citation of Document, <sup>11</sup> with Indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
Y	WO, A, 82/03530 (FARWEST BOTANICALS INC.) 28 October 1982, see page 4, line 16 - page 6, line 20; claims 1-3, 10, 12, 13; figures 1, 3-6	1-4, 19, 22- 24, 39-42, 46
Y	DE, A, 2744143 (GRUBER) 5 April 1979, see claims 1, 3, 4, 7, 8, 13-15; figures 4-6	1-4, 19, 22- 24, 39-42, 46
A		48
Y	FR, A, 2237568 (YAMASHITA & NISHI) 14 February 1975, see figures 2, 4; page 8, lines 7-16; page 8, line 31 - page 10, line 29; claims 1, 3, 4 & DE, A, 2434538 (cited in the application)	19, 22-24, 39-42
A	FR, A, 1263364 (BERANGER) 2 May 1961, see the whole document	5-7, 11-16, 25-27, 31-36, 47, 48
A	DE, U, 7605394 (VAN BREEMEN) 16 June 1976, see figure 1; claim 1; page 5, line 10 - page 6, line 9 ./.	8, 9, 17, 18, 28, 29, 37,
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>* Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"A" document member of the same patent family</p> </div> </div>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
7th July 1986	11 AUG 1986	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	M. VAN MOL 	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
A	US, A, 4221752 (BRAY) 9 September 1980, see abstract; figure 1; column 3, lines 56-61	38, 43-45 10, 11, 30, 31
A	DE, B, 2602107 (GRUBER) 31 March 1977, see claim 1; column 4, line 4 - column 6, line 3; figure 5 & US, A, 4098021 (cited in the application)	1, 5, 19, 20, 25
A	CH, A, 409507 (PROPLASTO AG) 15 October 1966, see claim 1; sub-claim 1; lines 11-14; page 1, lines 40-60	21-24
A	BE, A, 899372 (ONAY) 31 July 1984, see figure 1; page 2	5, 6, 10-16, 25, 26, 30-36



ANNEX TO THE INTERNATIONAL SEARCH REPORT ON

INTERNATIONAL APPLICATION NO. PCT/EP 86/00119 (SA 12885)

This Annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 15/07/86

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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A- 8203530	28/10/82	AU-A- 8529282 US-A- 4420903	04/11/82 20/12/83
DE-A- 2744143	05/04/79	None	
FR-A- 2237568	14/02/75	NL-A- 7409680 DE-A- 2434538 JP-A- 50029325	21/01/75 13/02/75 25/03/75
FR-A- 1263364		None	
DE-U- 7605394		None	
US-A- 4221752	09/09/80	None	
DE-B- 2602107	31/03/77	BE-A- 850340 NL-A- 7612798 FR-A, B 2338638 US-A- 4098021 AU-A- 2136177 GB-A- 1545374 AT-B- 350831 CH-A- 619349 AU-B- 518494 JP-A- 59091819 CA-A- 1172043	02/05/77 25/07/77 19/08/77 04/07/78 27/07/78 10/05/79 25/06/79 30/09/80 01/10/81 26/05/84 07/08/84
CH-A- 409507		None	
BE-A- 899372	31/07/84	None	

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